



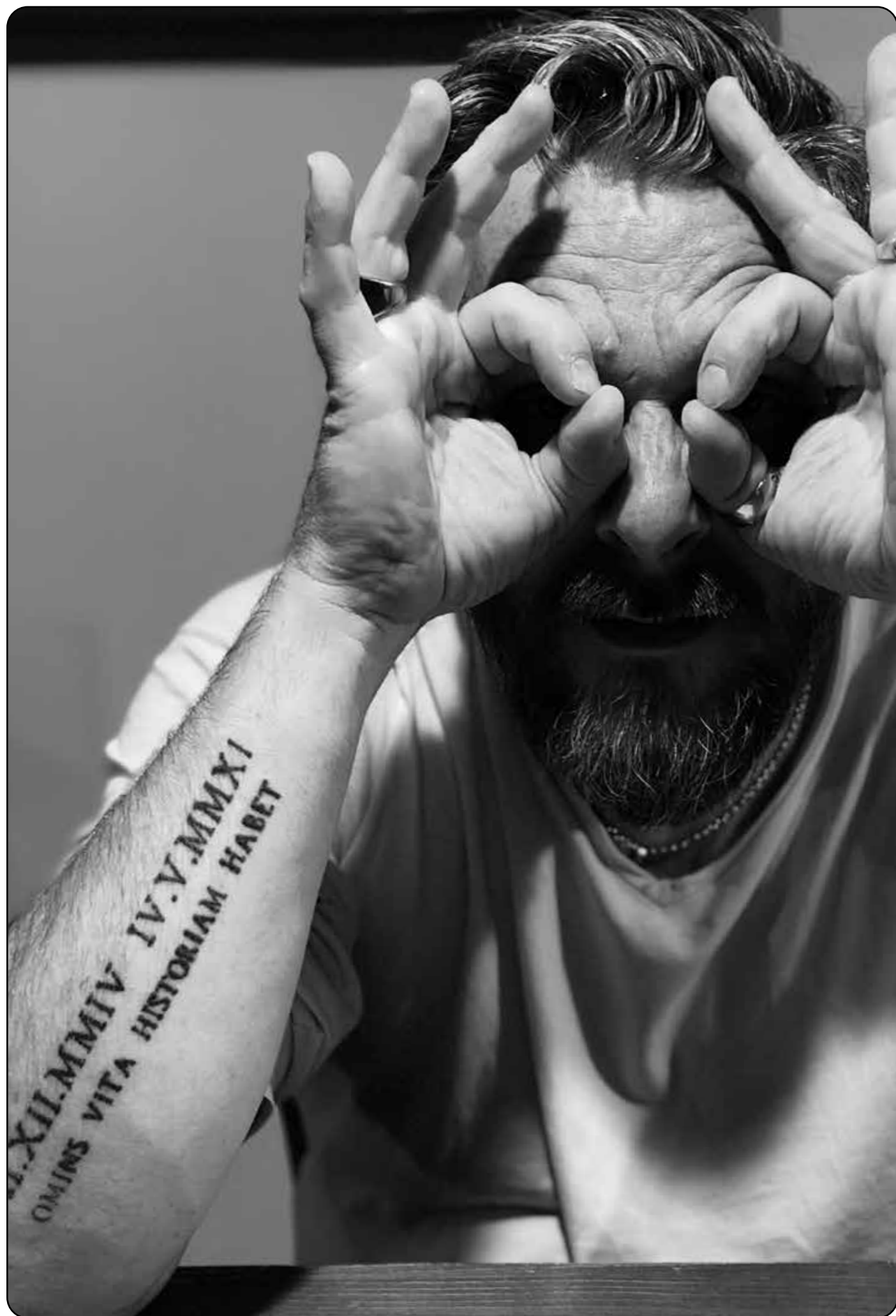
LIÒ[®]
FACTORY

● ○ ● since 1989

CATALOGUE 2026

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COMPANY PROFILE



Founded in 1989 by Adriano Lio, Liò srl represents the excellence of Made in Veneto, with an entirely local production chain. Creativity and passion give life to the proprietary brands Liò Handmade in Veneto, a symbol of authentic craftsmanship, and iO Unconventional, appreciated nationally and internationally for its distinctive design. The company also combines internal production with a third-party service, combining artisanal workmanship and advanced technologies.

DISCOVER THE COMPANY





With this line, the company wishes to be deliberately outside the box, proposing extravagant and eccentric forms, which underline its identity and which, over the years, have become a must for those who love an unconventional and eclectic style.

Glasses that will leave their mark for their decisive character, uncompromising style and search for unmistakably new details, all in the spirit that has always distinguished us and strictly Made in Italy.

Io Unconventional is not just a brand, but a lifestyle, an idea, a thought, but above all a shared desire.



ANTICA VENEZIA



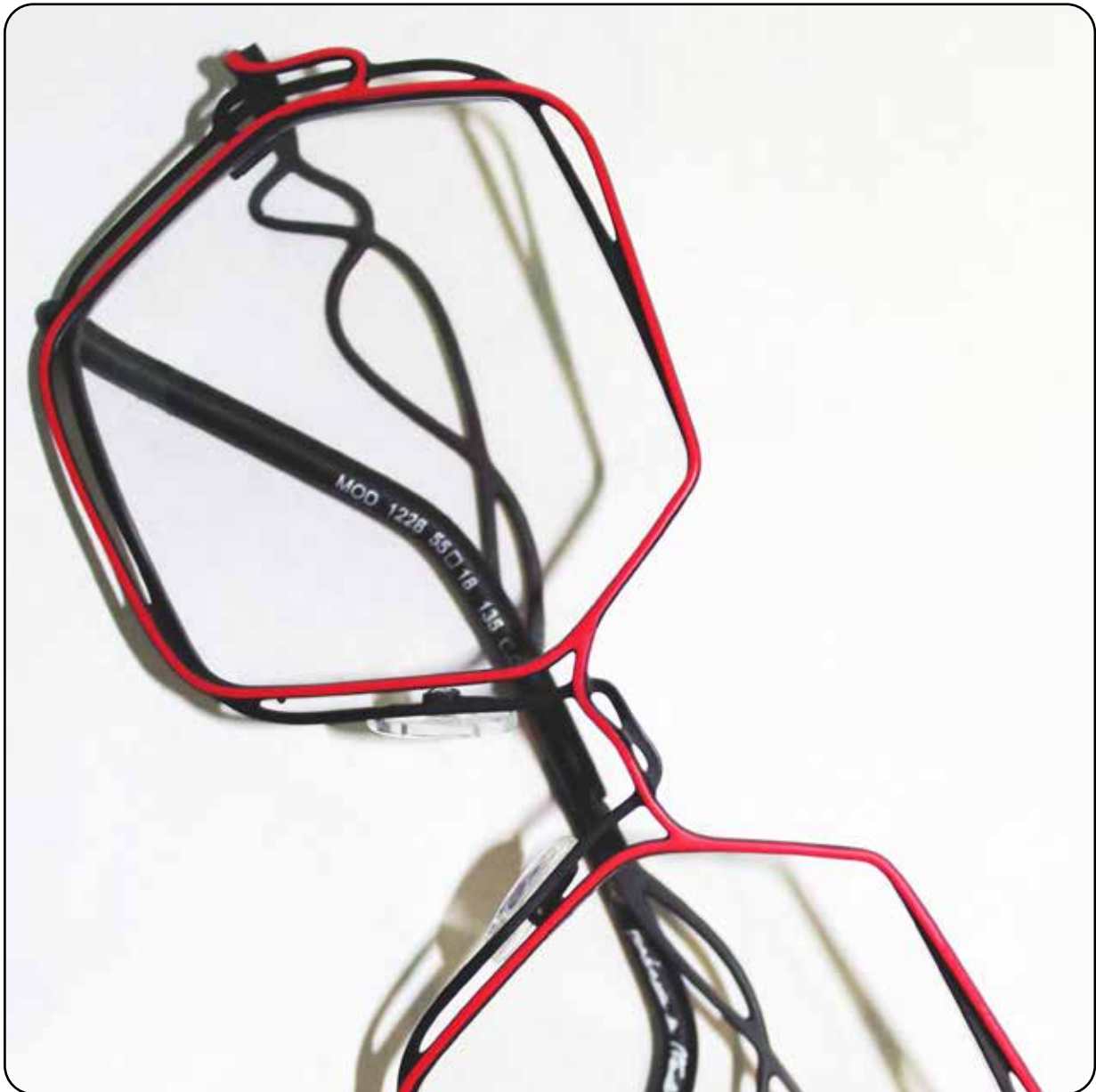
The collection is an authentic trip to Venice. The sophisticated charm of cathedrals, the elegance of ancient lace, and the stained glass windows of churches are expressed in the design of the models and their bold textures. The result of a very fine artisanal steelwork, embellished with the addition of Swarovski crystals and enamels reminiscent of the work of master glassmakers, the Antica Venezia collection imposes itself with all its seductive power.

DISCOVER ANTICA VENEZIA





FIL DI FERRO



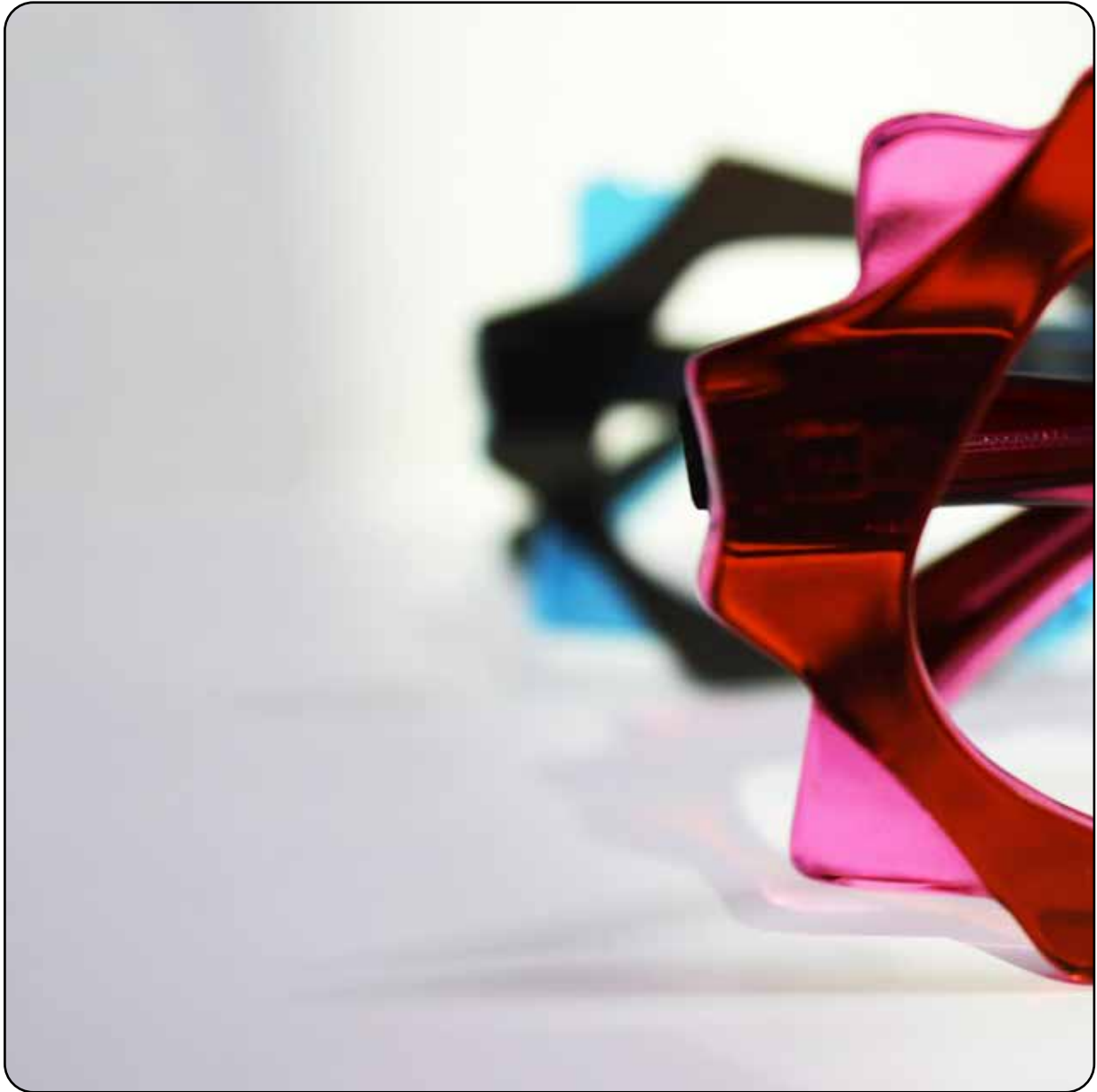
An energetic collection inspired by a common raw material in the Veneto region and linked to artisanal work, wire. Poor, ancient, extremely flexible element and for this reason an expression of manual skill and artisan wisdom. Glasses for a bold look, for strong personalities that are constantly evolving and looking for bold accessories. Fun games of threads create original and different, almost unique eye shapes, combining design and imagination.

DISCOVER FIL DI FERRO





VIERO



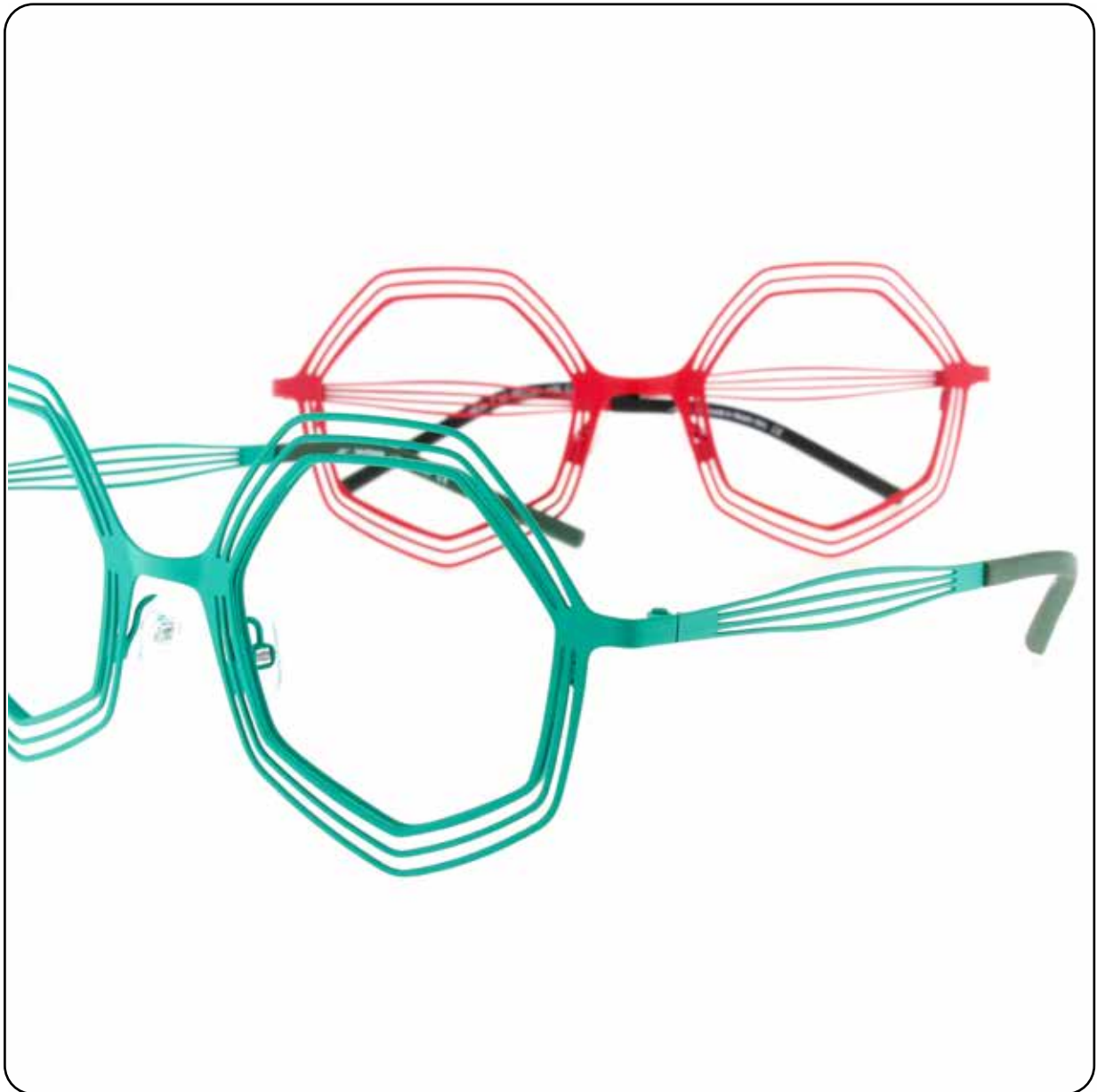
When a glass breaks it always acquires new shapes, its splinters give rise to irregular geometries, grooves, waves, marks and cracks that are always different. We reported all this in Viero, a glasses with unique design, transparent colors, just like the element from which it is inspired.

DISCOVER VIERO





SKELETON



Essential and minimal line, without superfluous elements, inspired by light marks that frame the lens. Skeleton glasses, handcrafted from steel, combine lightness, durability and extreme comfort, offering a fit so natural it is imperceptible. Each piece is unique, the result of manual work.

DISCOVER SKELETON





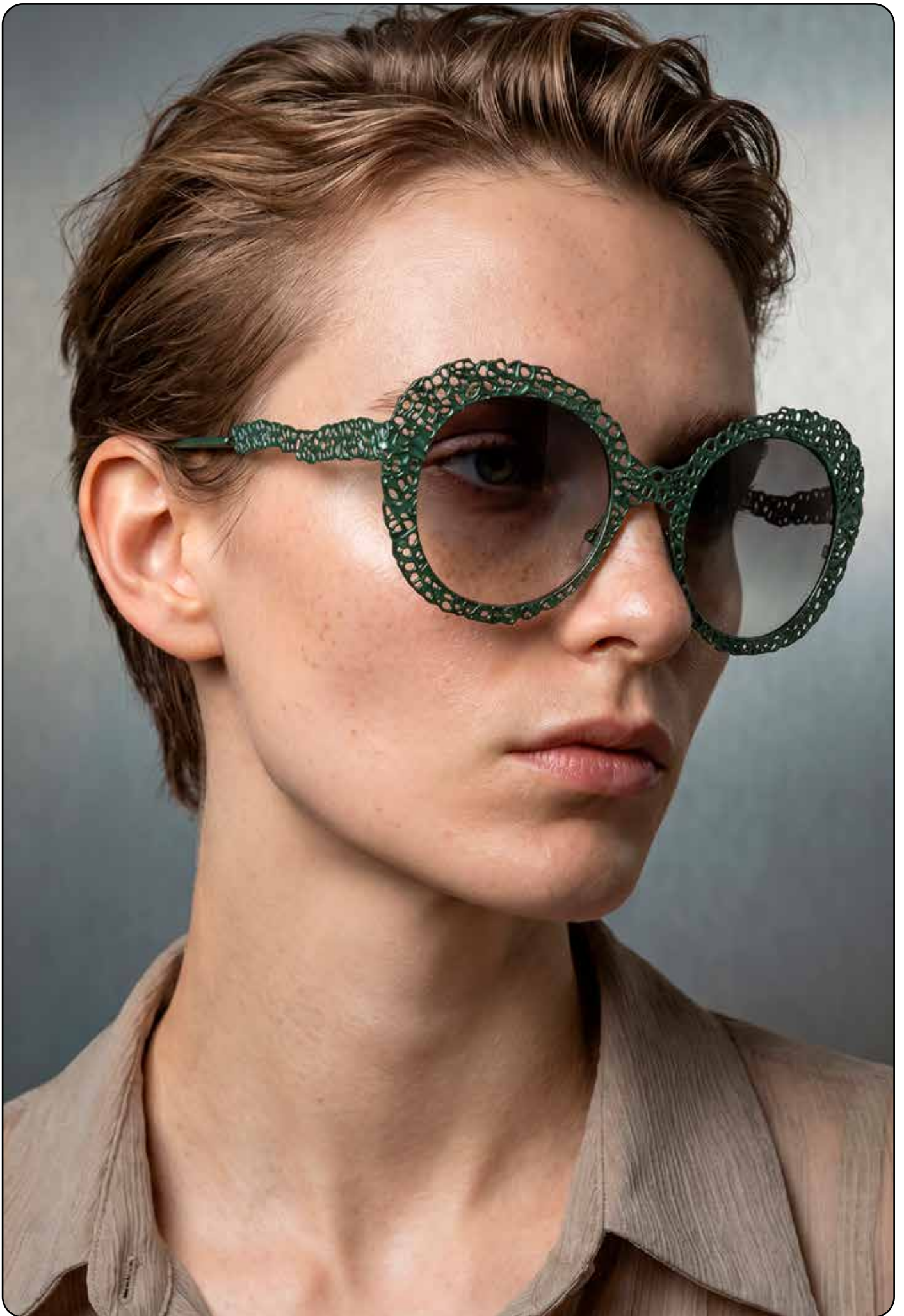
RICICLÒ



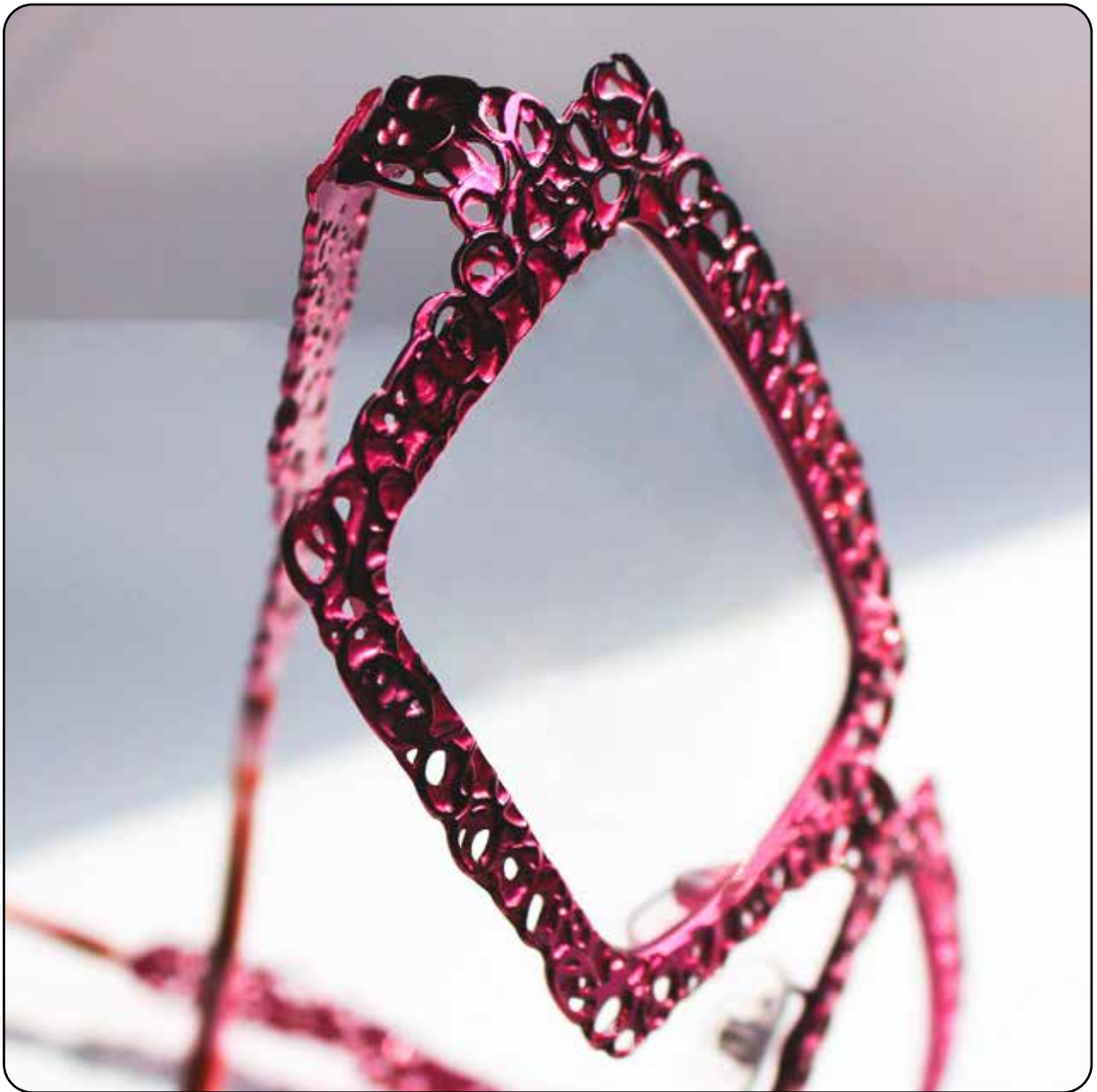
It's the sustainable design collection that most embodies the iO Unconventional style: each frame is unique. All glasses in this line are made from acetate production residues, creatively assembled into an infinite number of unique combinations.

DISCOVER RICICLÒ





FILIGRANA



The Filigrana eyewear collection represents the perfect encounter between craftsmanship and contemporary design, inspired by the thousand-year-old tradition of goldsmith art. Each frame, crafted with meticulous detail and precision, recalls the delicate textures and weaves typical of filigree work, offering a unique and exclusive accessory.

DISCOVER FILIGRANA





REFE



Refe is the new collection of iO Unconventional. It takes its name from a Venetian dialect term that refers to a set of things considered discarded and left aside, but which, when combined and enhanced with creativity, can become something unique. It is in this mood that this new proposal is born that combines acetate and titanium in harmonic frames that enhance both materials.

DISCOVER REFE





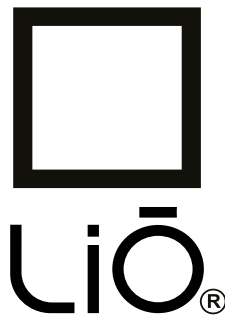
ARMOCROMIA



The Armocromia eyewear collection is a pure concentration of colors matched according to the dictates of color study with respect to each individual's personal palette, dividing them primarily into the four seasons: autumn, winter, spring and summer. The new proposal signed iO Unconventional plays with shades on 4 different shapes, each in turn declined in the different seasons, with the aim of enhancing the natural beauty of each.

DISCOVER ARMOCROMIA





Handmade in Veneto

A new concept of lightweight and comfortable glasses, simple in shape but attentive to meeting the needs of even the youngest people. Glasses become passion, expressed in the thousand colors of life, with qualitatively accurate, light and comfortable glasses, technically simpler shapes, with a sober, yet decisive taste and with an almost obsessive attention to details



19.89



19.89 is our Vintage line, dedicated to the year Liò Factory was founded in 1989, of true classics renewed with all the emphasis of their bold style, where beauty and quality merge in a harmony of classic and essential lines. Wide designs and shapes, thin and very solid frames, but equally comfortable and lightweight, which identify and give personality to even the most conventional looks. Naturally shiny glasses that give a precious aesthetic, without neglecting that fundamental glamorous touch.

DISCOVER 19.89





SPARTANO



Spartano is our collection in cellulose acetate, a plastic derived from plant elements, here handcrafted in captivating patterns of shapes and colors, for those who want a light, durable, yet extraordinarily glamorous eyewear.

DISCOVER SPARTANO





NOVECENTO



The “Novecento” line combines vintage inspiration and contemporary design. It takes its name from the classic round shapes “Cavour-style”, a symbol of intellectuals.

It is reinterpreted in a modern key with oval and square variants. The glasses are made of ultra-thin, lightweight and comfortable metal. Available in timeless classic colors and vibrant modern shades.

DISCOVER NOVECENTO





MEDITERRANEO



Liò-Mediterraneo is a collection conceived entirely by itself. Lightweight metal frames, classic, round and square shapes, eternally elegant and chic. The combination of the metal with the lens color highlights a refined aesthetic balance.

DISCOVER MEDITERRANEO





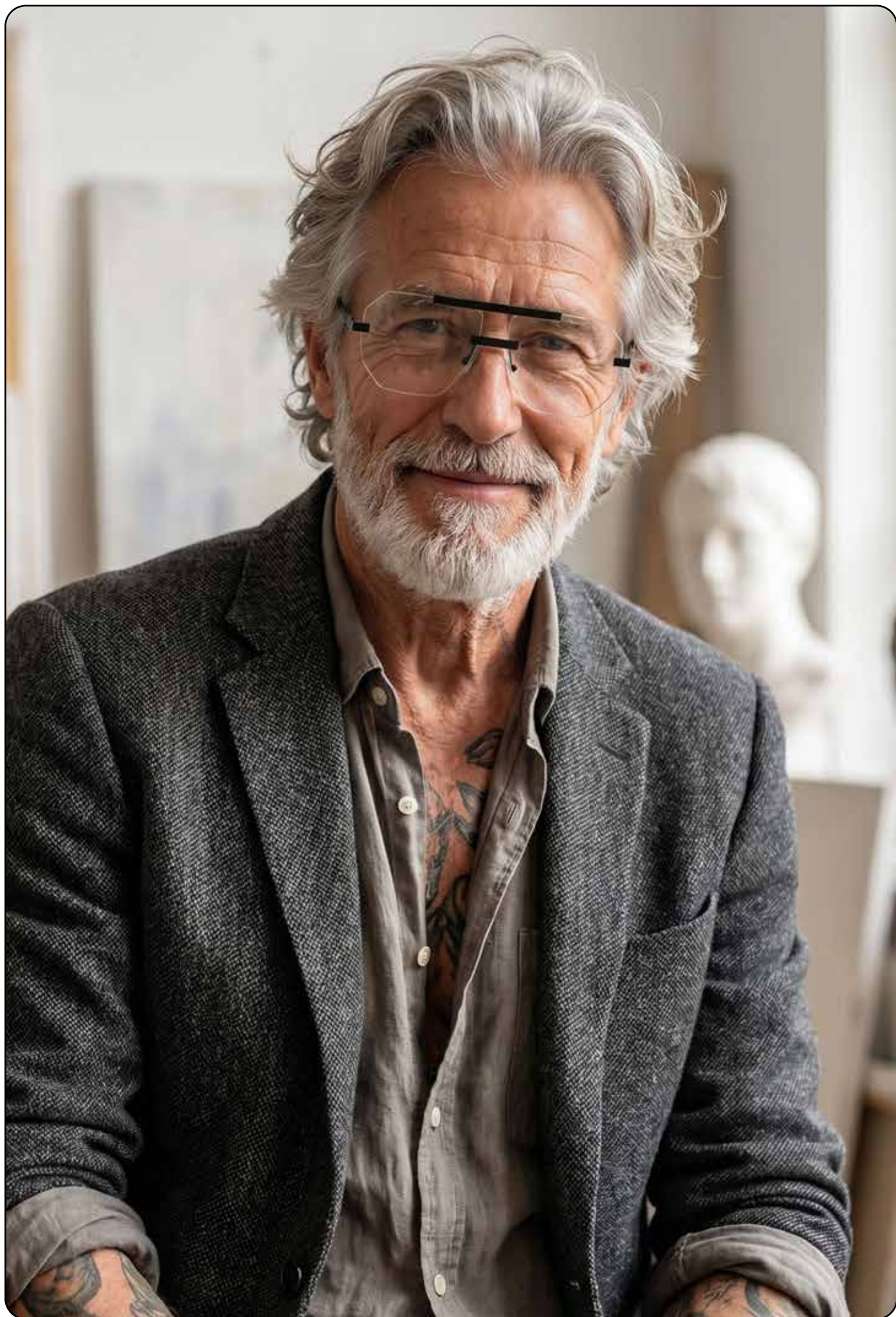
MANUFATTO



The Manufatto Liò collection expresses a decisive and authentic aesthetic. The versatile cellulose acetate is declined in original colors and patterns. The frames stand out for their strong visual impact. The rough workmanship enhances the artisanal character of the product. Each model combines creativity, materiality and contemporary identity.

DISCOVER MANUFATTO





TITANIO



The technical material par excellence, titanium, becomes part of the Liò Handmade collections in Veneto. Lightness, eye-catching shapes, and color play offer a refined style and unique lightness.

DISCOVER TITANIO



AWARDS

2016



MOD. ISM 1048
Fil di Ferro Collection
1st place

2017



MOD. IVM 1048
Fil di Ferro Collection
Category
"Design Eyewear"
1st place

2018



Collection: Skeleton
Category "Frames of years"
London
Nominée among the 4 finalists



MOD. ISM 1077
XXI SECOLO Collection
Category
"Design innovation"
1st place



MOD. ISM 1048
Fil di Ferro Collection
Category
"Design innovation"
Nominée



MOD. ISM 1090
Ciodo Collection
3rd place

2020



MOD. ISM 1109
Collection Antica Venezia
Category "Frame of year"
Finalist



MOD. ISM 1107
Collection Antica Venezia
Category "Love eyewear"
Finalist



MOD. ISM 1112
Collection Fil di Ferro
Category "Love eyewear"
Finalist



MOD. ISM 1107
Collection Antica Venezia
Category Sunglasses
1st place



MOD. IVC 1088
Collection Ciodo
Category
Best Design Product and
Innovation
1st place



MOD. IVM 1130
Collection Fil di Ferro
Category Sustainable approach to
fashion
1st place



MOD. IVM 1130
Collection Fil di Ferro
Category Fashion
2nd place



MOD. ISP 1134
Collection Viero
Category Fashion
Finalist

2021

[BFS]



MOD. ISP 1134
Collection Viero
Category
“High-ranking artisans of Made
in Italy”
3rd place



MOD. IVC 1143
Collection Riciclò
Nominée

2023

FILIERA
PRODUZIONE
OCCHIALI
l'evento



Category
Best Productive Company
Italian of Finished Eyewear
1st place



MOD. IVC 1194
Collection Riciclò
Category Innovation
1st place

2025



MOD. ISM 1231
Collection Fil Di Ferro
Category
Fashion
1st place

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CONDITIONS OR ORDERS CONTACT

export@lio-occhiali.it

FOR INFORMATION AND MARKETING INITIATIVES
CONTACT

marketing@lio-occhiali.it



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